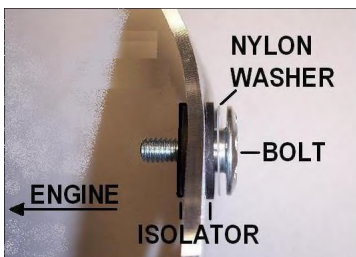


Part # 10-637 / 10-651 Instructions

USE SOME FORM OF THREAD LOCKING COMPOUND ON THE FASTENERS. #242 BLUE LOC-TITE IS RECOMMENDED. By hand install the two isolators into the two slotted holes in the front of the Skid Plate. DO NOT use tools when performing this step to avoid damaging the isolators-i.e. **no screwdrivers!** Place a nylon washer on each front bolt. Insert the bolts w/nylon washers into the isolators.



FRONT ASSEMBLY EXAMPLE

Place the one-piece front bracket on the frame rails in its approximate location.

Install the rear brackets onto the skid plate as shown so they can mate with the frame's rear cross member.



Leave the bolts finger tight for now. Position the the skid plate into place. Slide the front bracket into position and thread the bolts into the front bracket 4-5 turns. Confirm the rear brackets and the skid plate are in their correct locations by applying pressure to the skid plate so it's up against the frame rails and the rear brackets are fully seated against and up over the rear cross member. Tighten all four bolts to 9 to 12 ft/lbs.